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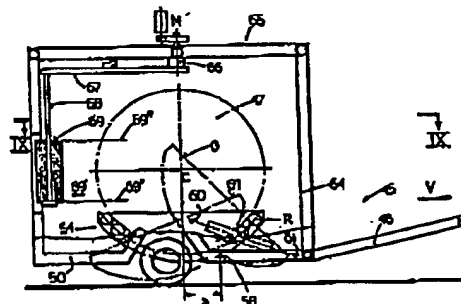
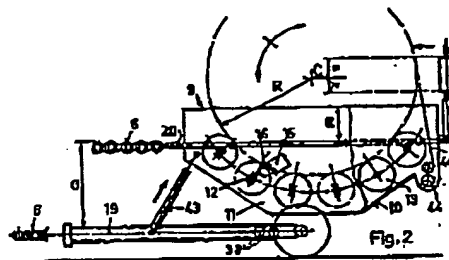
(74) Representative: Dr. Ing. A. Rachell & C., Viale San Michele del Corso, 4, I-20144 Milano (IT)

(54) A process for continuously wrapping an object and machine for carrying out the process.

(57) In order to ensure an extended preservation term to a feeding product for animals, such as hay, straw and fodder, after harvest the product is compressed to form a cylindrically shaped body or object and then helically wrapped up with a web-like film (22', 69') of plastic material.

To this end, the body or object is brought to bear on a series of drive rollers (13, 55, 55') imparting thereto a rotary motion about its own axis, while from a reel or roll (22, 69) which is provided with a continuous rotary motion about said body or object the web like film (22', 69') is unwound.

The cross-wrapping of the heap is advantageously completed by a peripheral supplementary wrapping of the heap.



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Applicant:

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"A PROCESS FOR CONTINUOUS WRAPPING AN OBJECT AND MACHINE FOR  
CARRYING OUT THE PROCESS"

This invention relates to a process for continuously and hermetically wrapping an object or body of cylindrical or any polygonal shape with an extensible self-adhesive film, which process is particularly applicable to wrapping of cylindrical hay

5. heaps or bales.

Several equipments are known for continuous wrapping of an assembly of goods, particularly assembled goods. However, such equipments are unfit for carrying out a total as well as hermetic wrapping of a product.

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It is the object of the present invention to provide a process and means for wrapping, or driving an extensible self-adhesive film completely around a bulky object or body, particularly a perishable product, and this in a short interval of time.

5. According to the invention, in order to accomplish this task, it is proposed that the wrapping operation is accomplished by unwinding the film from at least one reel or roll, rotating along a circular, polygonal or equivalent path, said path lying in a plane in which the axis of the object or body is located, which object
10. or body is provided in turn with a continuous rotary motion about said axis, the latter being furthermore arranged in a plane within the lower and upper end edges of the film being unwound from the reel or roll.

- The machine for carrying out the process is characterized by
15. comprising a preferably wheeled assembly, having mounted thereon a series of cylindrical rollers, driven and distributed along a sector of circle arc of a cradle, the center of said arc coinciding with the axis of the object or body to be wrapped up, said series of rollers being encircled by a track, a trolley
20. forward moving thereon and from which the extensible self-adhesive film is unwound from a reel or roll.

The invention is also concerned with the use of the wrapped up product, such as long maturity preserved fodder.

- According to a further embodiment, the machine is characterized in
25. that the series of rollers or cradle is tiltable about an axis parallel arranged with respect to a vertical plane through the

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- longitudinal axis of said rollers, that as the object or body is being wrapped up said axis is arranged at displaced position with respect to the plane perpendicular to the axis of said object or body, and that the reel or roll, of which the axis is provided
5. with a continuous rotary motion around the object or body to be wrapped up, is kept suspended in its rotational movement about the object or body at a zone which is independent of the cradle tilting displacements.

- It is a particular advantage of the invention that the wrapped up
10. product, particularly a compressed hay heap or bale, such as of cylindrical shape, which may be of considerable size and weight, for example a diameter up to 1,800 mm and as long as 1,700 mm and having a weight of 1,600 kilograms, may be wrapped up just after the formation thereof. To this purpose, the wrapping up assembly
15. closely follows the bale forming machine, thereby limiting laborious and expensive handlings, and assuring an immediate protection thereof, by hermetically wrapping it up and thus providing a safe and durable preservation thereof.

- It is also provided the use of an extensible type of film having a
20. retarding substance incorporated or in the form of a layer applied thereon which, upon occurrence of hermetic wrapping, converts the oxygen enclosed by said wrapping to  $\text{CO}_2$ . Thereby any alteration of the product is avoided, such as development of mould, thus maintaining the fodder at optimum conditions, which cannot be
25. attained in known type of silos or storage bins. This type of hermetic wrapping with barrier effect, that is without any exit of gases or air immission, is provided as applicable to various products, also of not edible type.

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- It is also provided the use of what is protected for packing of goods to be dispatched or forwarded or to be transported, such as, for example, reels or rolls of plastics, paper and the like, to this end providing even perforated films. For such a packing, the
5. machine is provided as stationary, that is unwheeled.

- Finally, still within the invention range, it is provided that the product to be completely wrapped up may rotate both about the axis thereof and about an axis which is at least nearly perpendicular and passing through said axis of the product, in this case
10. remaining stationary the mandrel from which the film is being unwound.

The accompanying drawings show an exemplary embodiment constituting constructive implementations of particular advantage according to the inventive idea.

15. In the drawings:

- Fig. 1 is a view schematically showing the arrangement of the equipment according to the invention in a suite of tractor and a hay harvesting machine for forming compressed hay bales;
20. Fig. 2 is an enlarged fragmentary side view of an equipment;  
Fig. 3 is a side view as opposite to that of Fig. 2;  
Fig. 4 is a schematic top plan view showing the assembly of a wheel and drawbar of the equipment;  
Fig. 5 is a fragmentary top plan view showing the cradle with  
25. sliding surface for the reel or roll carrying trolley;  
Fig. 6 is a top plan view schematically showing the trolley of

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Fig. 5;

Fig. 7 is a cross-sectional view taken along line VII-VII of Fig. 6;

5. Fig. 8 is a view schematically showing the housing for a reel or roll on the trolley of Fig. 5, and respective adjusting members for braking the unwinding thereof and setting of the reel or roll at vertical direction;

Fig. 9 is showing the change or variant in an equipment for packing implementation on the rotorpress;

10. Fig. 10 is a side elevational view and partly sectional view of a further embodiment of the machine; and

Fig. 11 is a cross-sectional view thereof taken along the plane through II-II of Fig. 10.

15. Referring to Fig. 1, the arrangement is schematically shown therein for an apparatus 1 according to the invention, in a suite of tractor 2 and press 3. Such presses 3, particularly known as rotorpresses, are now widely used in the field of hay harvesting machines. Such machines provide for gathering the hay as scattered
20. on the ground and then pressing the same in the form of cylindrically shaped bales 4. The bales are made within the press, which comprises a chamber provided with transversely arranged rollers in the advancing direction of the press and which are therein arranged along an annular path.
25. Upon being formed, the bale is ejected, to this end upwardly, upsetting the rear portion 3' (Fig. 1) of the press.

According to the present invention, the cylindrically shaped finished bale is ejected on a series of first rollers 5, the

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latter being arranged transversely above a drawbar 6 (Fig. 4) of the apparatus. Whereupon, the bale is introduced into the cradle 9 up to over rollers for packing thereat and then unloading on the ground.

5. In order to provide for passing said bale 4 from press 3 to cradle 9, it is contemplated that upon ejection from the press and for enabling said upward upsetting of the rear portion 3' of the press 3, the apparatus 1 is temporarily moved away from the press by a distance D (Figs. 1 and 4).
10. Referring to Figs. 2 and 5, the above mentioned cradle 9 comprises a base 10 and two longitudinal sides 11 spaced apart by a distance L (Fig. 5), against which sides such bearings 12 are mounted as carrying rollers 13 which, in turn, are arranged along a limited arc of circle, the center C of which coincides with the
15. axis of the bale which is thereat rotated and packed. The cylindrical rollers 13 cooperate with one another by means of gear wheels 14 (Fig. 3), of which at least one is driven by a motor 15 (Fig. 5) with the interposition of a reduction gear 16 and bevel gear pair. The rollers 13 (Figs. 2 and 9) of a somewhat larger
20. length than that of bales 4 are arranged close to one another. In order to meet the requirement of rotatably presetting even bales of a different radius R on said rollers 13, the bearings 12 of rollers 13 are radially displaceable in said sides 11.

The cradle 9, which is wheeled by means of an assembly of wheels

25. 18 (Fig. 4), drawbar 6 and spacers 19, is encircled by a track 20, implemented as an iron strip and mounted against sides 11 at a distance E below the upper edge thereof. A trolley 21 supporting

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- the reel or roll 22 of the extensible film 22' is slidable along said track 20; The trolley 21 (Figs. 6 and 7) comprises a plate 23 with an assembly 25 rotatable at the heads at 24 and guided by the track 20. Said assemblies 25 are provided at the ends thereof with
5. rollers 26 rotatable about a vertical axis, such rollers having on the circumference thereof a groove 26' for guiding and holding the assembly with respect to the track 20.

- Further rollers or wheels 27 vertically support the base 23 with respect to the track 20. One of these assemblies 25 and said
10. trolley 21 therewith is drawn along the track 20 by a drawing means 28 and chain 29 (Figs. 5 and 7), which chain is arranged with the axis of the links parallel to the inner edge of track 20.

- The chain 29 is rotatably mounted on suitable gear wheels 30 (Fig. 5), one of the latter being a driving gear wheel. This chain is
15. given a constant, but adjustable forward movement for rotation about the body 4 of trolley 21 as well as the mandrel 31 carrying the reel or roll 22. This reel or roll 22 is subjected to the preventive action of a coil spring 33 (Fig. 8) to provide an adjustable braked unwinding for the film from the mandrel 31. The
20. mandrel is vertically movable mounted with respect to a structure 34 by means of a bevel gear pair 35 and tothing 36 provided on the mandrel, so that reels or rolls of different height can be used.

- As above pointed out, said cradle 9 is wheeled and has an
25. assembly of wheels 18, drawbar 6 and a pair of spacers 19. These spacers 19 comprise a U-iron of F length having the flanges thereof facing the longitudinal axis of the apparatus. Moreover,

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at the opposite end to the axle 18', such spacers are provided with rubber pads 37. Said length F is selected so that the spacers 19 will continuously press against the rotating press 3, except when for enabling the ejection of bale 4 from press 3, the

5. apparatus 1 is caused to move away by a distance D from the press.

A guide assembly 38 mounted on wheels or rollers slides between the two flanges 19' of said spacers 19, which assembly has integral therewith a unit comprising rods 6' and crosspiece 6" making up the drawbar 6 of triangular shape. It clearly appears

10. from Fig. 4 that said drawbar 6 is movable through a stroke "D" in the same median plane of the two spacers 19. The stroke or displacement D is provided by a hydraulic piston 39, one end of which is pivoted to the axle 18' of the wheel assembly 18 and the other end at the connection location 40 of the drawbar to the

15. rotating press.

Transversely of the spacers 19 and at a distance G above the latter (Fig. 2), there is arranged the above mentioned series of idle rollers, but preferably driven by the motor 5 for conveying the bale being ejected from the press to within the cradle, or to

20. upon the cylindrical rollers 13. The sliding surface, comprising said rollers 5, is provided somewhat above the upper plane of the track 20, encircling the cradle, so that the continued conveyance of the bale from the press to the apparatus is in any case ensured.

25. Unloading of the packed bale from the apparatus 1 is effected upon tilting of the cradle at the bearing locations 42 on the axle

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18'. The tilting means comprise a hydraulic piston 43 (Fig. 2), pivotally mounted with one end on one of said spacers 19 and with the other end to the respective sided 11 of the cradle.

Advantageously, the band coil type of wrapping, to provide a  
5. compact covering of a hay bale, which wrapping is obtained by a film being unwound from a reel or roll rotating about the bale, the axis of which coincides with the median height of the reel or roll with simultaneous rotation of the bale about its own axis, is completed by a supplementary peripheral wrapping. To this end,  
10. according to Fig. 2, from a reel or roll 44 with axis parallel to the axis of bale 4 and during wrapping of the latter, the film 44' is unwound, which additionally and peripherally wraps up said bale being cross- wrapped, in order to provide a further protection to the bale, particularly against any mechanical damages.

15. As an example of possible modifications, provision is made for rotating the cradle about a vertical axis thereof, maintaining at stationary condition the film unwinding reel or roll; it is also provided to use the apparatus as integrating part of the rotorpresses. To this end, and as schematically shown in Fig. 10,  
20. it is provided to space apart, by raising by suitable means, the upper half of the press by somewhat larger amount Z than the height of the film being used, to wrap the bale continuously rotated by the rollers of the lower half of the press.

Referring to the next embodiment, the machine comprises a wheeled  
25. structure 45, forwardly provided with a preferably sloping plane 46, on which the cylindrical bale 47 from the press is deposited.

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Said structure 45 bears on a pair of wheels 48 rotatably mounted at 49 relative to lower longitudinal members 50 of the structure. Advantageously, said wheels 48 are interconnected by a grooseneck-shaped bar 51. The front crosspiece 52 of the sloping plane is  
5. provided with a pair of brackets 53 for connection to the corresponding brackets of the preceding press.

Said connection is preferably provided as a rigid connection in a horizontal plane to allow for unloading the bale from the press, even when the latter along with the apparatus is moving along a  
10. curvilinear path.

A cradle 54 is arranged in the structure 45 which along a sector of circle arc a plurality of cylindrical rollers 55, 55', etc. is provided. These rollers cooperate with another by gear wheels 56, of which at least one is driven by a motor (not shown). The skirts  
15. of the various cylindrical rollers 55, 55' are arranged with a slight interspace therebetween and the diameter thereof is about 120 mm. It was conveniently deemed not to power the extreme roller of the cradle, that is the roller R closest to the sloping plane.

The cradle 54 comprises two sides 57 rigidly connected to each  
20. other.

The cradle 54 is tiltable about an axis 58, which is parallel arranged to a vertical plane through the longitudinal axis of said rollers. Said axis 58, and when the body or bale 47 is being wrapped up, that is when the cradle 54 is horizontally arranged,

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is advantageously arranged as displaced by an amount  $a$  (Fig. 10) relative to the vertical plane through the center  $C$  of bale 47.

- For cradle upsetting, and this both in the press direction to receive the bale to be wrapped up, and to unload the wrapped up
5. bale, at least one cylinder-piston assembly 59 is provided. A first connection location (60) for the latter is provided on one side of the cradle, and a second connection location 61 for the latter is provided on the lower crosspiece 62 of said structure 45. A hydraulic unit 63 is driven by electric current supplied by
10. a battery, or by electric power generated by the tractor trailing the press as well as the apparatus.

Fig. 10 schematically shows by dash-dot lines said limit positions for bale reception  $G$  and unloading thereof  $G'$  from the apparatus.

- The lower longitudinal members 50 are overlapped by supports or
15. mountings 64, in turn serving as bearing elements for further longitudinal members and upper crosspieces 65. By means of a housing 66, an arm 67 is rotatably suspended to the latter and has a support or mounting 68 extending vertically downwardly therefrom for the reel or roll 69, from which the film 69' is unwound. The
20. arm 67, and the reel or roll therewith, is subjected to a rotational movement by means of a motor unit  $M$  (Fig. 10) relative to said housing 66.

- Said housing 66 is arranged along a line which, as seen in top plan view, is perpendicular to the cradle center, and is arranged
25. at least somewhat outside of the floor space zone of the bale 47

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and sloping movement of the craddle 54.

The above mentioned electric motors are supplied by battery mounted and supplied by the current provided by the tractor, that is by D.C. current 12-14 V. On the other end, the hydraulic 5. pressure is supplied by a suitable control on the tractor 2 or in case on the apparatus.

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DARIO MANULI S.p.A.

IT - 28060 S. PIETRO MOSEZZO (Novara)

CLAIMS

1. A process for continuously and hermetically wrapping up a body or object with an extensible self-adhesive film, characterized in that the wrapping operation is accomplished by unwinding the film (22', 69') from at least one reel or roll (22, 69),
  5. rotating along a circular, polygonal or equivalent path, said path lying in a plane in which the axis of the object or body (4, 47), is located, which object or body is provided in turn with a continuous rotary motion about said axis, the latter being furthermore arranged in a plane within the lower (22", 69") and
  10. upper (22"', 69"') end edges of the film being unwound from the reel or roll.
2. An apparatus for carrying out the process as claimed in Claim 1, characterized by comprising a preferably wheeled assembly, having mounted thereon a series of cylindrical rollers
  15. (13, 55, 55') driven and distributed along a sector of circle arc of a cradle (9, 54), the center (C) of said arc coinciding with the axis of the object or body (4, 47) to be wrapped up.

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3. Use of the product wrapped up by the process as claimed in Claim 1, such as long term preserved fodder.
4. A process as claimed in Claim 1, characterized by being used for wrapping up cylindrically shaped hay bales.
5. 5. A process as claimed in Claims 1 and 2, characterized in that the continuous wrapping up of the bale (4) is provided in a means (1) which is trailed or drawn by the same machine (3) making the hay bale.
6. A process as claimed in Claim 1, characterized in that  
10. the continuous wrapping up of the hay bale (4) is provided on the means (1) making the bale (4).
7. A process as claimed in Claim 1, characterized in that the extensible self-adhesive film (22', 69') is provided with substances for converting to CO<sub>2</sub> the oxygen which is hermetically  
15. enclosed by the wrapping, thereby preventing any alteration in quality of the hay as gathered and packed.
8. A process as claimed in Claim 1, characterized in that the wrapping provided on the body or object is a band helical type of wrapping.
- 20.9. An apparatus as claimed in Claim 2, characterized in that the cylindrical rollers (13) and sides (11) make up, along with a base (10) joining the sides on the bottom, a cradle (9) which in



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turn is mounted on a wheel assembly (18), and that from the axle (18') of said wheel assembly there extends a series of two parallel spacers (19), in which a drawbar (6) is slidably guided (Figs. 2, 4).

5. 10. An apparatus as claimed in Claim 9, characterized in that the drawbar (6) is of triangular shape and mounted on two assemblies (38) provided with rollers (38'), which assemblies are slidable between the flanges (19') of said spacers (19), the drawbar being also preset on a median plane of said spacers (19) 10. (Figs. 2, 4).

11. An apparatus as claimed in Claim 2, for continuously hermetically wrapping up a body or object, particularly a cylindrically shaped hay bale, with an extensible self-adhesive film being unwound from a reel or roll rotating about said body or 15. object, the apparatus comprising a tiltable cradle provided with a series of cylindrical rollers operated to ensure body or object rotation while being wrapped up, characterized in that the cradle (54) is tiltable about an axis (58) arranged parallel to a vertical plane passing through the longitudinal axis of said 20. rollers (55, 55'); that as the body or object (47) is being wrapped up said axis (58) is arranged as displaced by an amount (a) relative to the plane perpendicular to the axis of said body or object, and that the reel or roll (60), the axis of which is provided with continuous rotary motion about the body or object 25. (47) to be wrapped up, is maintained suspended in its rotary motion about the body or object at a zone which is independent of the cradle inclination displacements (Fig. 10).

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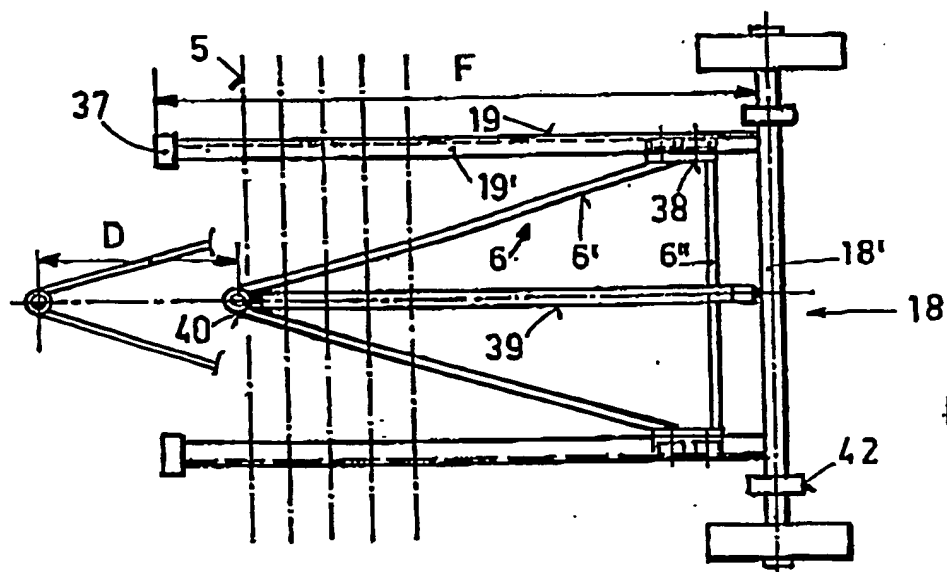
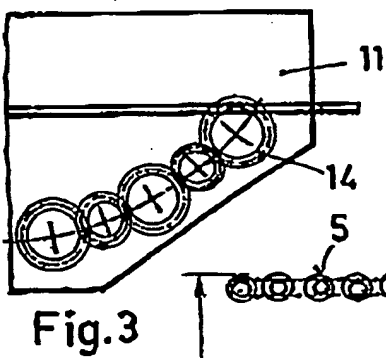
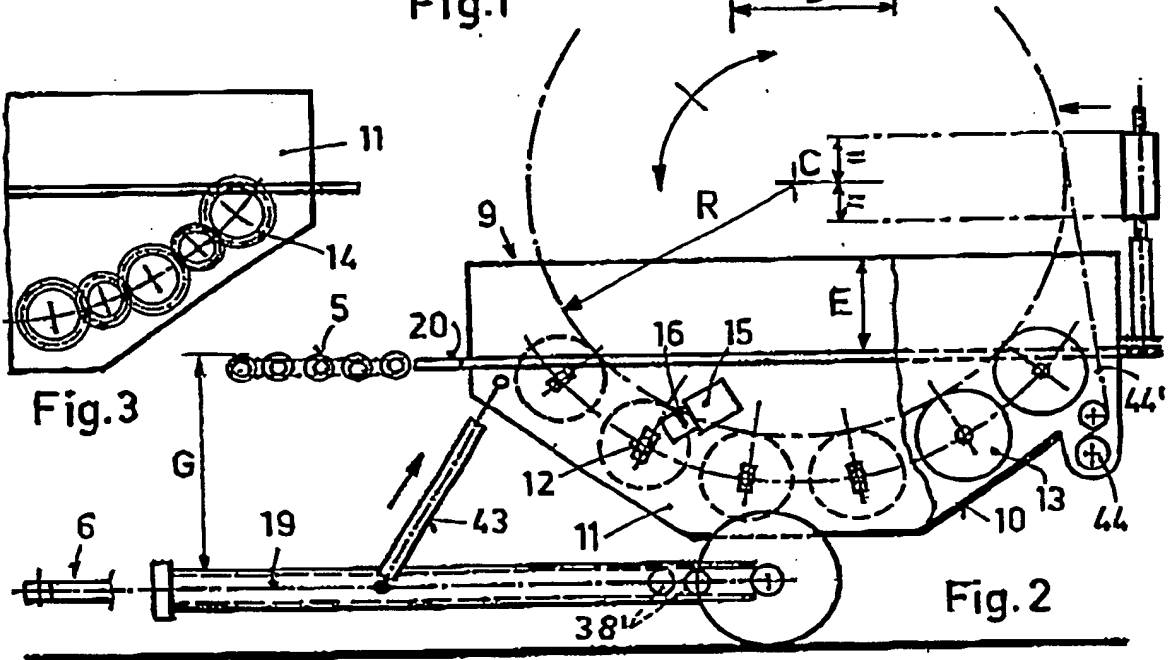
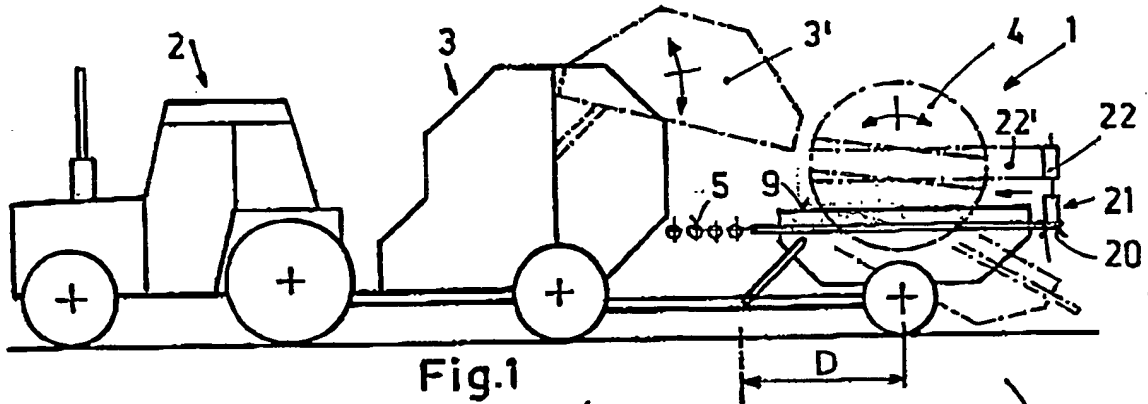
12. An apparatus as claimed in Claim 11, characterized in that the axis (58), about which the craddle (54) is angularly tiltable, is displaced by an amount (a) in forward direction, that is in the direction from which the body or bale (47) to be wrapped up arrives (Figs. 10, 11).

13. An apparatus as claimed in Claim 11, characterized in that as the bale (47) is wrapped up and when the craddle (54) is horizontally arranged, the housing (66) for the support or mounting (67, 68) of the reel or roll (69) is arranged along a perpendicular line through the craddle center, as seen in top projection, and above the floor space zone of the bale (47).

14. An apparatus as claimed in Claim 11, characterized by being mounted on a wheeled structure or frame (45), from which and in forward direction thereof (V) a preferably upward inclined plane (46) projects, for connection to a rotorpress (Figs. 10, 11), to receive the cylindrical bale (47) coming from the said rotorpress.

15. Use of the apparatus as claimed in Claims 2 and 11 as a stationary apparatus.

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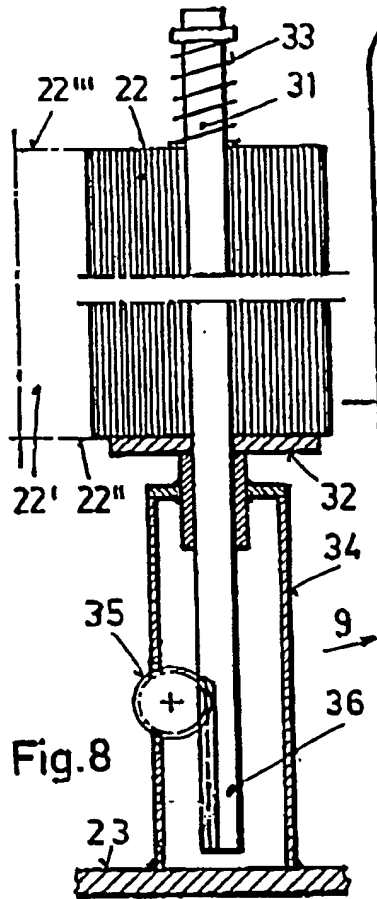
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Fig. 8

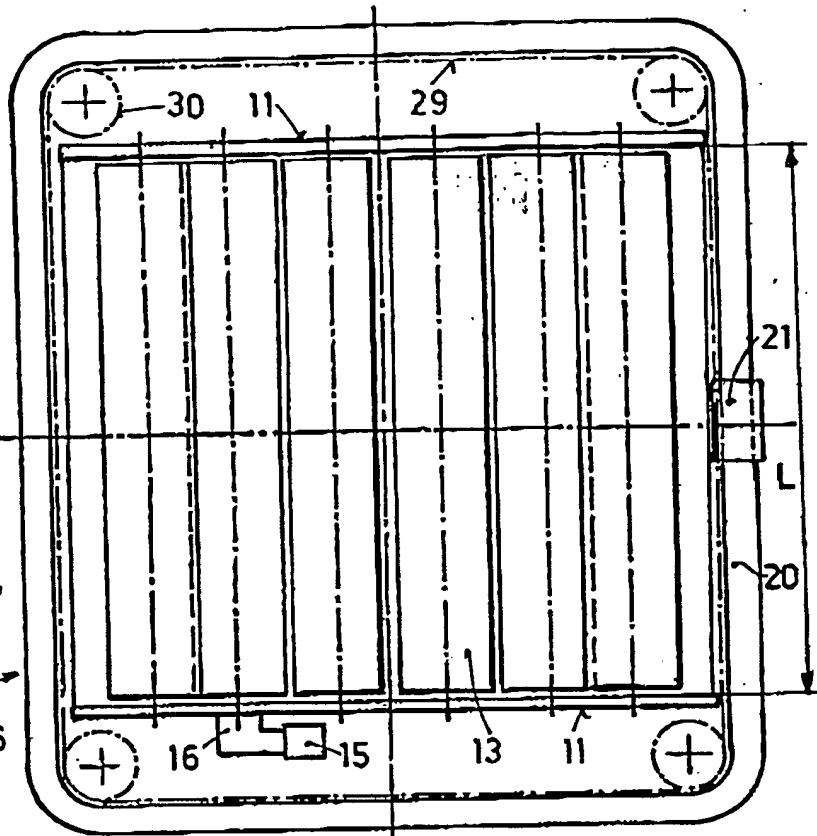


Fig. 5

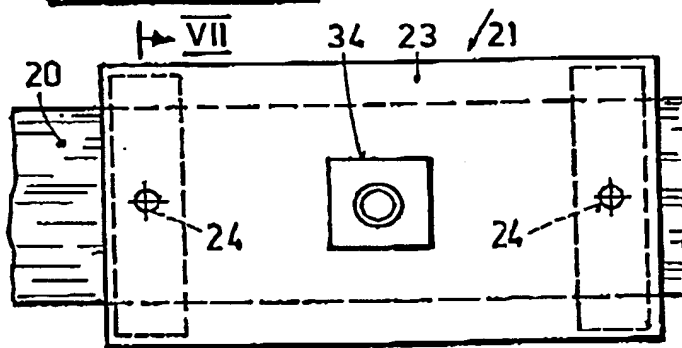


Fig. 6

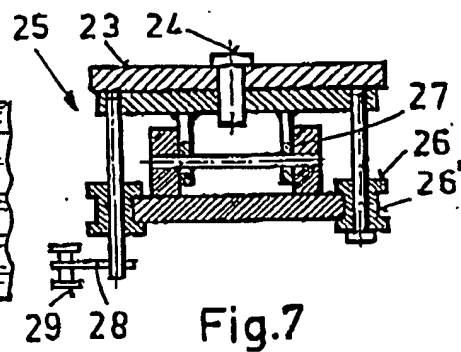


Fig. 7

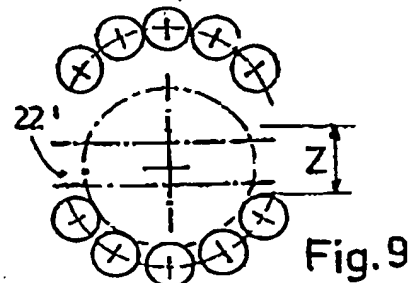
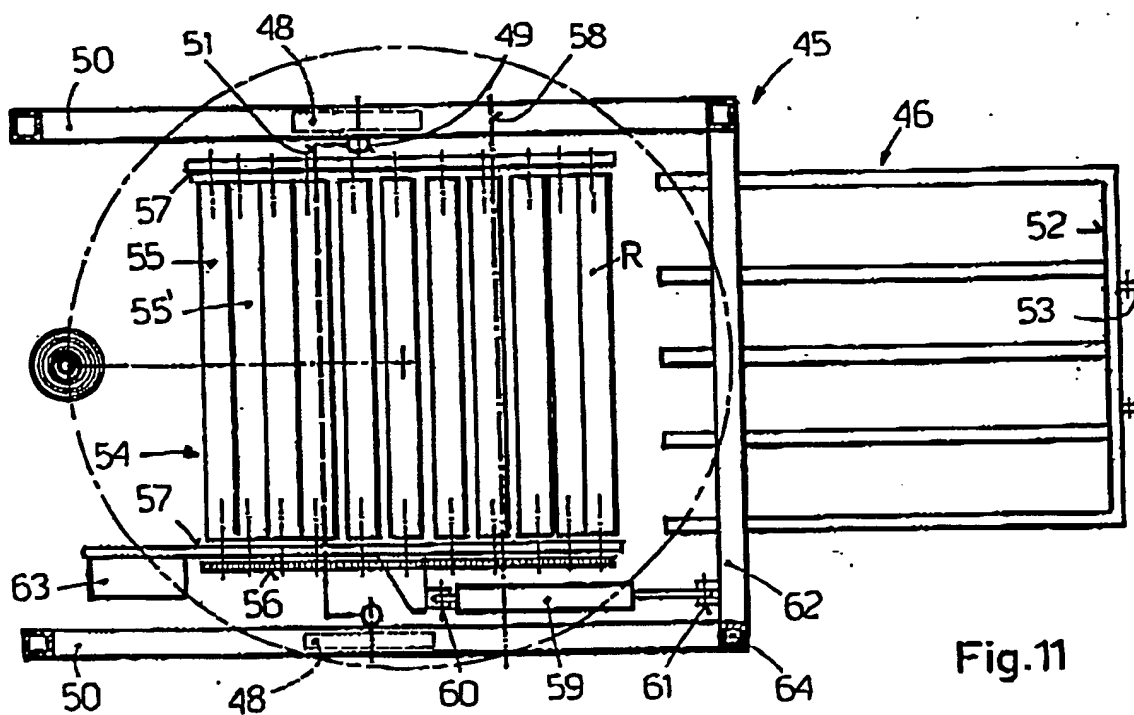
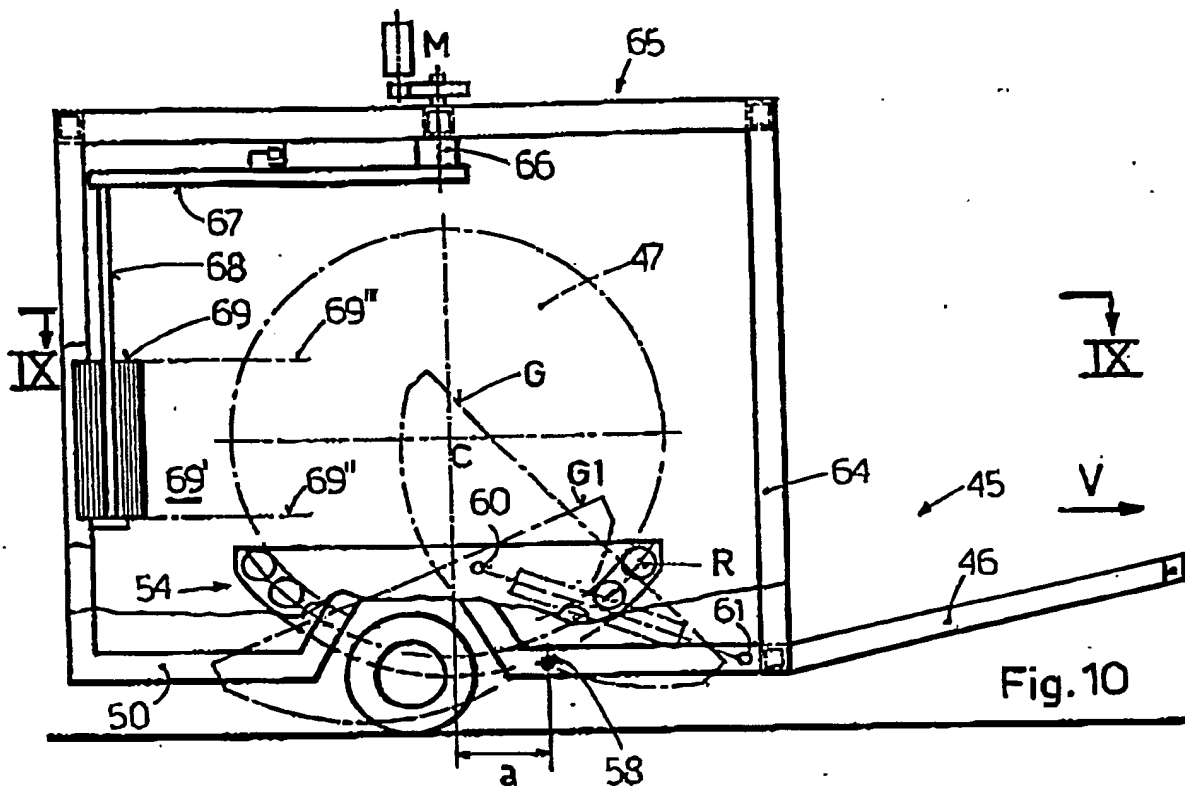


Fig. 9

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European Patent  
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# EUROPEAN SEARCH REPORT

0140110 Application number

EP 83 11 0550

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 7)
A	DE-A-2 705 101 (WELGER) * Page 9, last paragraph; pages 10,11; figures 1-3 *	1-4,6	B 65 B 11/04 A 01 F 15/00
A	--- EP-A-0 012 684 (BOURRIEU) * Page 2, lines 30-34; page 3; page 4; figures 1-4 *	1-4,6	
A	--- GB-A-2 056 401 (JONES) * Page 1, lines 100-129; pages 2,3; page 4, lines 1-54; figures 1-4 *	1,2,8,15	
A	--- US-A-4 281 500 (MUELLER) * Column 3, lines 34-68; column 4, lines 1-6; figures 1-3 *	1,2,15	TECHNICAL FIELDS SEARCHED (Int. Cl. 7)
A	--- FR-A-2 206 236 (CHAM) * Page 1, lines 35-40; pages 2,3; figure 1 *	1,2,8,15	B 65 B A 01 F
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 07-01-1984	Examiner VERMANDER R.H.
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